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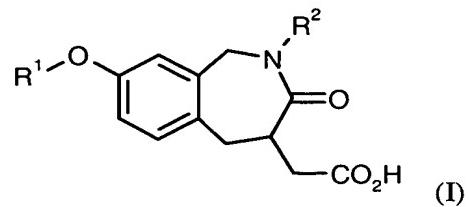
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(54) Title: PROCESS AND INTERMEDIATES FOR PREPARING BENZAZEPINES

(57) Abstract: Disclosed is a new process and intermediates for preparing benzazepines of Formula wherein R<sup>1</sup> and R<sup>2</sup> are as defined herein.

ABSTRACT

Disclosed is a new process and intermediates for preparing benzazepines of Formula (I):



wherein R<sup>1</sup> and R<sup>2</sup> are as defined herein.